



## SAFETY DATA SHEET

According to Regulation (EC) No. 1907/2006 (REACH) Article 31, Annex II as amended.

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

**Product name:** ROTABROACH CUTTING FLUID

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

**Identified uses:** Metal working fluid

**Uses advised against:** No uses advised against identified.

#### 1.3 Details of the supplier of the safety data sheet

**Manufacturer / Supplier** FUCHS LUBRICANTS (UK) PLC.  
New Century Street  
Hanley  
Stoke-on-Trent, Staffordshire, ST1 5HU  
UK

Telephone: +44 (0) 1782 203700

**Contact Person:** Product Safety department  
Telephone: +44 (0) 1782 203700  
E-mail: product.safety@fuchs-oil.com

**1.4 Emergency telephone number:** +44 (0) 1782 203700

### SECTION 2: Hazards identification

#### 2.1 Classification of the substance or mixture

The product has been classified and labelled as hazardous according to regulation (EU) 1272/2008 (CLP).

**Classification according to Regulation (EC) No 1272/2008 as amended.**

##### Health Hazards

Aspiration Hazard Category 1 H304: May be fatal if swallowed and enters airways.

##### Hazard summary

**Physical Hazards:** No data available.

##### Health Hazards

**Ingestion:** If ingested, material may be aspirated into the lungs and cause chemical pneumonitis. Treat appropriately.

#### 2.2 Label Elements

**Product name:** ROTABROACH CUTTING FLUID

**Contains:** Base oil, low viscous



**Signal Words:** Danger

**Hazard Statement(s):** H304: May be fatal if swallowed and enters airways.

**Precautionary Statement**

**Response:** P301+P310: IF SWALLOWED: Immediately call a POISON CENTER/doctor.  
P331: Do NOT induce vomiting.

**Disposal:** P501: Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

**2.3 Other hazards:** By handling of mineral oil products and chemical products no particular hazard is known when normal precautions (item 7) and personal protective equipment (item 8) are kept. The product may not be released into the environment without control.

**SECTION 3: Composition/information on ingredients**

**3.2 Mixtures**

**General information:** Mixture containing severely refined base oils and additives.

Chemical name	Identifier	Concentration *	REACH Registration No.	Notes
Base oil, low viscous	EINECS: 265-157-1	50,00 - <100,00%	01-2119484627-25	

\* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.  
PBT: persistent, bioaccumulative and toxic substance.  
vPvB: very persistent and very bioaccumulative substance.

**Classification**

Chemical name	Identifier	Classification
Base oil, low viscous	EINECS: 265-157-1	CLP: Asp. Tox. 1;H304

CLP: Regulation No. 1272/2008.

For the wording of the listed risk phrases refer to section 16.

**SECTION 4: First aid measures**

**General:** Instantly remove any clothing soiled by the product.

**Product name:** ROTABROACH CUTTING FLUID

---

#### 4.1 Description of first aid measures

- Inhalation:** Supply fresh air; consult doctor in case of symptoms.
- Eye contact:** Promptly wash eyes with plenty of water while lifting the eye lids.
- Skin Contact:** Wash with soap and water.
- Ingestion:** Call a physician or poison control center immediately. Rinse mouth. Never give liquid to an unconscious person. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Do NOT induce vomiting.

**4.2 Most important symptoms and effects, both acute and delayed:** If ingested, material may be aspirated into the lungs and cause chemical pneumonitis. Treat appropriately.

**4.3 Indication of any immediate medical attention and special treatment needed** Get medical attention if symptoms occur.

### SECTION 5: Firefighting measures

#### 5.1 Extinguishing media

**Suitable extinguishing media:** CO<sub>2</sub>, fire extinguishing powder or fog like water spraying. Extinguish larger fires with alcohol resistant foam or spray water with suitable surfactant added

**Unsuitable extinguishing media:** Water with a full water jet.

**5.2 Special hazards arising from the substance or mixture:** During fire, gases hazardous to health may be formed.

#### 5.3 Advice for firefighters

**Special fire fighting procedures:** Move container from fire area if it can be done without risk. Dispose of fire debris and contaminated fire fighting water in accordance with official regulations. Collect contaminated fire fighting water separately. It must not enter drains.

**Special protective equipment for fire-fighters:** Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

### SECTION 6: Accidental release measures

**6.1 Personal precautions, protective equipment and emergency procedures:** In case of spills, beware of slippery floors and surfaces.

**Product name:** ROTABROACH CUTTING FLUID

---

- 6.2 Environmental Precautions:** Prevent from spreading (e.g. by binding or oil barriers). Avoid release to the environment. Environmental manager must be informed of all major spillages. Prevent further leakage or spillage if safe to do so. Do not allow to enter drainage system, surface or ground water.
- 6.3 Methods and material for containment and cleaning up:** Absorb with liquid-binding material (sand, diatomite, acidbinders, universal binders, sawdust). Dispose of the material collected according to regulations. Stop the flow of material, if this is without risk.
- 6.4 Reference to other sections:** See Section 8 of the SDS for Personal Protective Equipment. See Section 7 for information on safe handling See Section 13 for information on disposal.

**SECTION 7: Handling and storage:**

- 7.1 Precautions for safe handling:** Prevent formation of aerosols. Do not eat, drink or smoke when working with the product. Take usual precautions when handling mineral oil products or chemical products. Observe good industrial hygiene practices. Provide adequate ventilation.
- 7.2 Conditions for safe storage, including any incompatibilities:** Store locked up. Local regulations concerning handling and storage of waterpolluting products have to be followed. Do not heat up to temperatures close to the flash point.
- 7.3 Specific end use(s):** not applicable
- Storage Class:** 10, Combustible liquids

**SECTION 8: Exposure controls/personal protection**

**8.1 Control Parameters**

**Occupational Exposure Limits**

None of the components have assigned exposure limits.

**8.2 Exposure controls**

**Appropriate engineering controls:**

Provide adequate ventilation. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

**Individual protection measures, such as personal protective equipment**

**General information:**

Wash hands before breaks and after work. Use personal protective equipment as required. Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment. The usual precautionary measures should be adhered to in handling the chemicals or the mineral oil products.

**Eye/face protection:**

Safety glasses (EN 166) recommended during refilling.



**Product name:** ROTABROACH CUTTING FLUID

**Skin protection**

**Hand Protection:**

Material: Nitrile butyl rubber (NBR). Avoid long-term and repeated skin contact. If repeated and/or prolonged skin exposure to the substance is likely, then wear suitable gloves tested to EN374 and provide employee skin care programmes. Suitable gloves can be recommended by the glove supplier. The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed. Use skin protection cream for preventive skin protection.

**Other:**

Do not carry cleaning cloths impregnated with the product in trouser pockets. Wear suitable protective clothing.

**Respiratory Protection:**

Ensure good ventilation/exhaustion at the workplace. Avoid breathing vapour/ aerosol.

**Thermal hazards:**

Not known.

**Hygiene measures:**

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing to remove contaminants. Discard contaminated footwear that cannot be cleaned.

**Environmental Controls:**

No data available.

**SECTION 9: Physical and chemical properties**

**9.1 Information on basic physical and chemical properties**

**Appearance**

<b>Physical state:</b>	liquid
<b>Form:</b>	liquid
<b>Color:</b>	Red
<b>Odor:</b>	Characteristic
<b>Odor Threshold:</b>	Not applicable for mixtures
<b>pH:</b>	not applicable
<b>Freezing point:</b>	Not applicable for mixtures
<b>Boiling Point:</b>	No data available.
<b>Flash Point:</b>	> 100 °C
<b>Evaporation Rate:</b>	Not applicable for mixtures
<b>Flammability (solid, gas):</b>	Value not relevant for classification
<b>Flammability Limit - Upper (%)-:</b>	Not applicable for mixtures
<b>Flammability Limit - Lower (%)-:</b>	Not applicable for mixtures
<b>Vapor pressure:</b>	Not applicable for mixtures
<b>Vapor density (air=1):</b>	Not applicable for mixtures
<b>Density:</b>	0,85 g/cm <sup>3</sup> (15 °C)
<b>Solubility(ies)</b>	
<b>Solubility in Water:</b>	Insoluble in water
<b>Solubility (other):</b>	No data available.

**Product name:** ROTABROACH CUTTING FLUID

---

<b>Partition coefficient (n-octanol/water):</b>	Not applicable for mixtures
<b>Autoignition Temperature:</b>	Value not relevant for classification
<b>Decomposition Temperature:</b>	Value not relevant for classification
<b>Kinematic viscosity:</b>	12 mm <sup>2</sup> /s (40 °C)
<b>Explosive properties:</b>	Value not relevant for classification
<b>Oxidizing properties:</b>	Value not relevant for classification
<b>9.2 Other information</b>	No data available.

**SECTION 10: Stability and reactivity**

<b>10.1 Reactivity:</b>	Stable under normal use conditions.
<b>10.2 Chemical Stability:</b>	Stable under normal use conditions.
<b>10.3 Possibility of hazardous reactions:</b>	Possible release of flammable substances by distillation in systems with solvent recovery.
<b>10.4 Conditions to avoid:</b>	Stable under normal use conditions.
<b>10.5 Incompatible Materials:</b>	Strong oxidizing substances. Strong acids. Strong bases.
<b>10.6 Hazardous Decomposition Products:</b>	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

**SECTION 11: Toxicological information**

**11.1 Information on toxicological effects**

**Acute toxicity**

**Oral**

**Product:**

Not classified for acute toxicity based on available data.

**Specified substance(s)**

Base oil, low viscous

LD 50 (Rat): > 5.000 mg/kg

**Dermal**

**Product:**

Not classified for acute toxicity based on available data.

**Specified substance(s)**

Base oil, low viscous

LD 50 (Rabbit): > 5.000 mg/kg

**Inhalation**

**Product:**

Not classified for acute toxicity based on available data.

**Specified substance(s)**

Base oil, low viscous

No data available.

**Product name:** ROTABROACH CUTTING FLUID

---

**Repeated dose toxicity**

**Product:** No data available.

**Specified substance(s)**

Base oil, low viscous No data available.

**Skin Corrosion/Irritation:**

**Product:** No data available.

**Specified substance(s)**

Base oil, low viscous No data available.

**Serious Eye Damage/Eye Irritation:**

**Product:** No data available.

**Specified substance(s)**

Base oil, low viscous No data available.

**Respiratory or Skin Sensitization:**

**Product:** No data available.

**Specified substance(s)**

Base oil, low viscous No data available.

**Germ Cell Mutagenicity**

**In vitro**

**Product:** No data available.

**Specified substance(s)**

Base oil, low viscous No data available.

**In vivo**

**Product:** No data available.

**Specified substance(s)**

Base oil, low viscous No data available.

**Carcinogenicity**

**Product:** No data available.

**Specified substance(s)**

Base oil, low viscous No data available.

**Reproductive toxicity**

**Product:** No data available.

**Specified substance(s)**

Base oil, low viscous No data available.

**Specific Target Organ Toxicity - Single Exposure**

**Product:** No data available.

**Product name:** ROTABROACH CUTTING FLUID

---

**Specified substance(s)**

Base oil, low viscous      No data available.

**Specific Target Organ Toxicity - Repeated Exposure**

**Product:**      No data available.

**Specified substance(s)**

Base oil, low viscous      No data available.

**Aspiration Hazard**

**Product:**      May be fatal if swallowed and enters airways.

**Specified substance(s)**

Base oil, low viscous      No data available.

**Other Adverse Effects:**

No data available.

**SECTION 12: Ecological information**

---

**12.1 Toxicity**

**Acute toxicity**

**Fish**

**Product:**      No data available.

**Specified substance(s)**

Base oil, low viscous      LC 50 (Fish, 96 h): > 101 mg/l

**Aquatic Invertebrates**

**Product:**      No data available.

**Specified substance(s)**

Base oil, low viscous      EC 50 (Water Flea, 48 h): > 10.000 mg/l

**Chronic Toxicity**

**Fish**

**Product:**      No data available.

**Specified substance(s)**

Base oil, low viscous      No data available.

**Aquatic Invertebrates**

**Product:**      No data available.

**Specified substance(s)**

Base oil, low viscous      No data available.

**Toxicity to Aquatic Plants**

**Product:**      No data available.



**Product name:** ROTABROACH CUTTING FLUID

---

**Specified substance(s)**

Base oil, low viscous      EC 50 (Alga, 72 h): > 101 mg/l

**12.2 Persistence and Degradability**

**Biodegradation**

**Product:**      No data available.

**Specified substance(s)**

Base oil, low viscous      No data available.

**12.3 Bioaccumulative Potential**

**Product:**      No data available.

**Specified substance(s)**

Base oil, low viscous      No data available.

**12.4 Mobility in Soil:**

No data available.

**Known or predicted distribution to environmental compartments**

Base oil, low viscous      No data available.

**12.5 Results of PBT and vPvB assessment:**

The product does not contain any substances fulfilling the PBT/vPvB criteria.

**12.6 Other Adverse Effects:**

No data available.

**Water Hazard Class (WGK):**

WGK 1: slightly water-endangering.

**SECTION 13: Disposal considerations**

**13.1 Waste treatment methods**

**General information:**

Dispose in accordance with all applicable regulations.

**Disposal methods:**

Discharge, treatment, or disposal may be subject to national, state, or local laws.

**European Waste Codes**

12 01 07\*: mineral-based machining oils free of halogens (except emulsions and solutions)



**Product name:** ROTABROACH CUTTING FLUID

## SECTION 14: Transport information

### ADR/RID

- 14.1 UN Number: —  
14.2 UN Proper Shipping Name: —  
14.3 Transport Hazard Class(es)  
Class: Non-dangerous goods  
Label(s): —  
Hazard No. (ADR): —  
Tunnel restriction code: —  
14.4 Packing Group: —  
14.5 Environmental hazards: —  
14.6 Special precautions for user: —

### ADN

- 14.1 UN Number: —  
14.2 UN Proper Shipping Name: —  
14.3 Transport Hazard Class(es)  
Class: Non-dangerous goods  
Label(s): —  
14.3 Packing Group: —  
14.5 Environmental hazards: —  
14.6 Special precautions for user: —

### IMDG

- 14.1 UN Number: —  
14.2 UN Proper Shipping Name: —  
14.3 Transport Hazard Class(es)  
Class: Non-dangerous goods  
Label(s): —  
EmS No.: —  
14.3 Packing Group: —  
14.5 Environmental hazards: —  
14.6 Special precautions for user: —

### IATA

- 14.1 UN Number: —  
14.2 Proper Shipping Name: —  
14.3 Transport Hazard Class(es)  
Class: Non-dangerous goods  
Label(s): —  
14.4 Packing Group: —  
14.5 Environmental hazards: —  
14.6 Special precautions for user: —

**14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code:** not applicable.

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:



**Product name:** ROTABROACH CUTTING FLUID

---

## EU Regulations

**Regulation (EC) No. 2037/2000 Substances that deplete the ozone layer:** none

**Regulation (EC) No. 850/2004 on persistent organic pollutants:** none

**15.2 Chemical safety assessment:** No Chemical Safety Assessment has been carried out.

## SECTION 16: Other information

**Revision Information:** Vertical lines in the margin indicate an amendment.

### Wording of the H-statements in section 2 and 3

H304 May be fatal if swallowed and enters airways.

**Other information:** The classification is in line with current EC lists. It is expanded, however, by information from technical literature and by information furnished by supplier companies. The classification results from the Conventional Method mentioned in regulation EU 1272/2008 (CLP).

**Revision Date:** 08.02.2016

**Disclaimer:** The data contained in this safety data sheet are based on our current knowledge and experience and are given to the best of our knowledge and belief. It characterizes the product only with regard to safety requirements for handling, transport and disposal. The data do not describe the product's properties (tech. product specification). Neither should any agreed property nor the suitability of the product for any specific technical application be deduced from the data contained in this safety data sheet. Modifications on this document are not allowed. The data are not transferable to other products. In the case of mixing the product with other products or in the case of processing, the data in this safety data sheet are not necessarily valid for the new-made material. It is the responsibility of the recipient of the product to observe federal, state and local law. Please contact us to obtain up-to-date safety data sheets. This document was issued electronically and has no signature.